

### Hand deburrer 90°, External Ø: 16,5mm



### **Order data**

Order number	150400 16,5		
GTIN	4045197087089		
Item class	11M		

## **Description**

#### **Version:**

Three-flute countersink with ergonomic plastic handle. Handy power grip made of particularly tough and impact-resistant polypropylene. Due to its special surface structure, the **grip is non-slip even with oily or wet hands.** 

#### Note:

For clean deburring and chamfering of holes.

Especially useful for assembly work.

For other hand deburrers, see Group 83.

Tool material: HSS

Number of cutting edges Z: 3

smallest countersink Ø for holes from: 3.2 mm

Overall length: 138 mm Length of handle: 105 mm

### **Technical description**

External Ø	16.5 mm	
Overall length	138 mm	
smallest countersink Ø for holes from	3.2 mm	
Length of handle	105 mm	
Number of cutting edges Z	3	
Countersink tip angle	90 °	
Tool material	HSS	



Colour ring	without	
Type of product	Stepped drill and countersink	

# **User data**

	Suitability	$\mathbf{V}_{c}$	ISO code
Alu plastics	suitable		
Aluminium (short chipping)	suitable		
Alu > 10% Si	suitable		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm <sup>2</sup>	suitable		
Steel < 900 N/mm <sup>2</sup>	suitable only under restricted conditions		
INOX < 900 N/mm <sup>2</sup>	suitable only under restricted conditions		
Ti > 850 N/mm <sup>2</sup>	suitable only under restricted conditions		
GG(G)	suitable only under restricted conditions		
CuZn	suitable		
Uni	suitable		
dry	suitable		